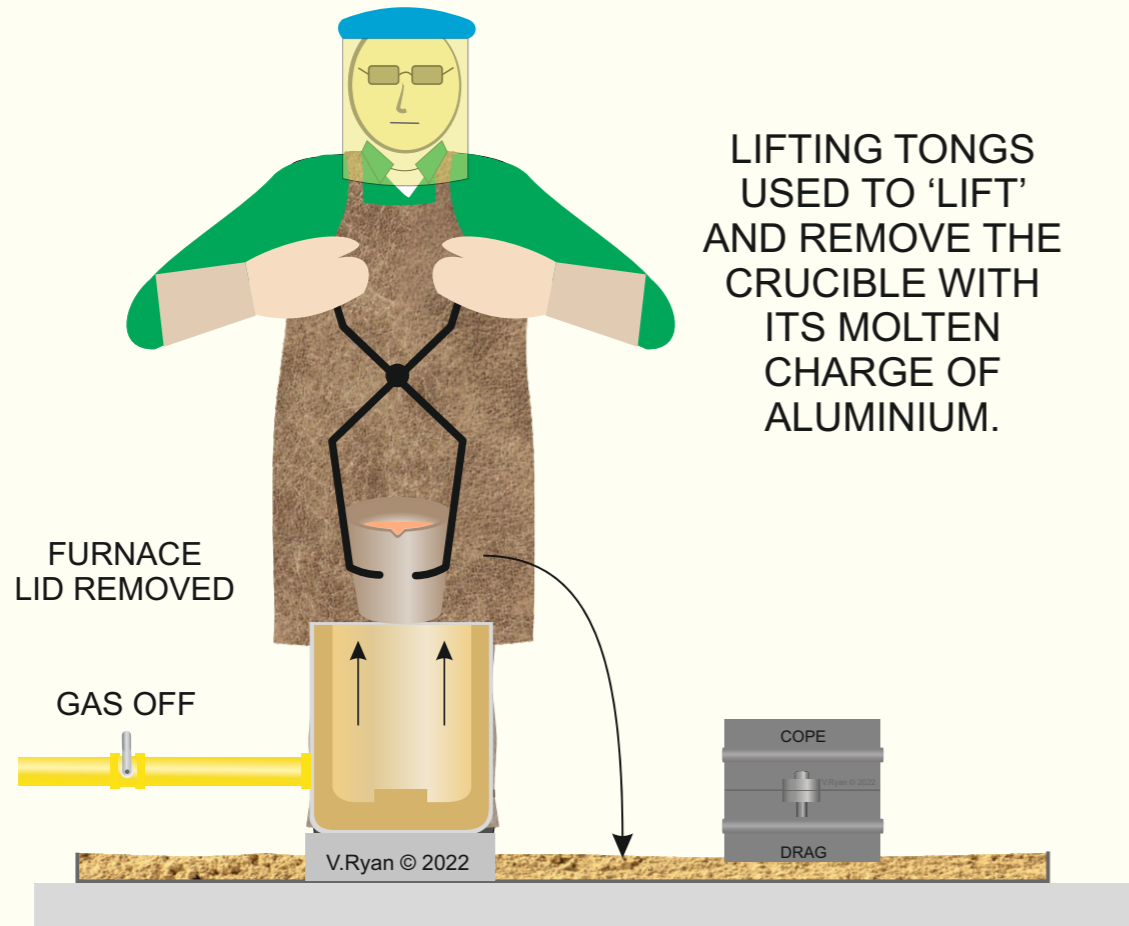


POURING THE MOLTEN ALUMINIUM

1 TURN OF GAS - LIFT CRUCIBLE FROM FURNACE



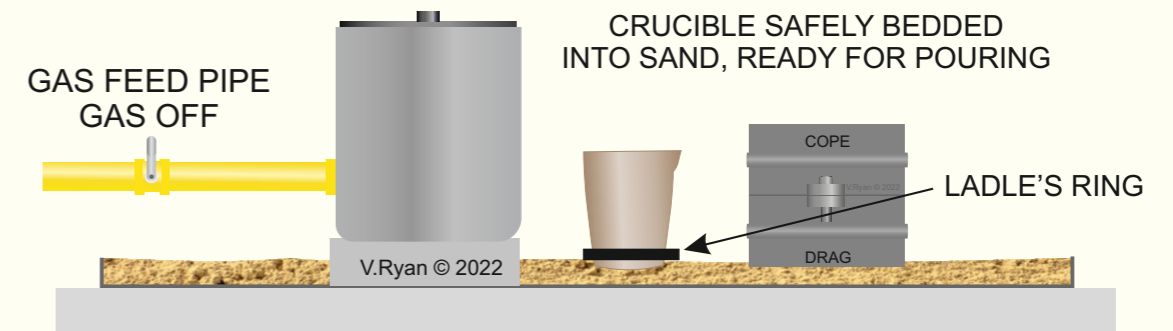
2 PLACE CRUCIBLE ON SAND NEXT TO CASTING BOXES

SAFETY MUST BE A PRIORITY WHEN CASTING.

IN TOTAL, THREE PEOPLE ARE REQUIRED.

ONE PERSON REMOVES THE CHARGED CRUCIBLE FROM THE FURNACE, PLACING IT IN THE LADLE'S RING AND 'BEDDING' IT IN THE SAND.

TWO PEOPLE CONTROL THE LADLE WHEN POURING THE ALUMINIUM. A THIRD PERSON STANDS AT THE BACK, USING A STEEL STEADY HOOK, ENSURING THE CRUCIBLE CANNOT SLIDE OUT OF THE LADLE.

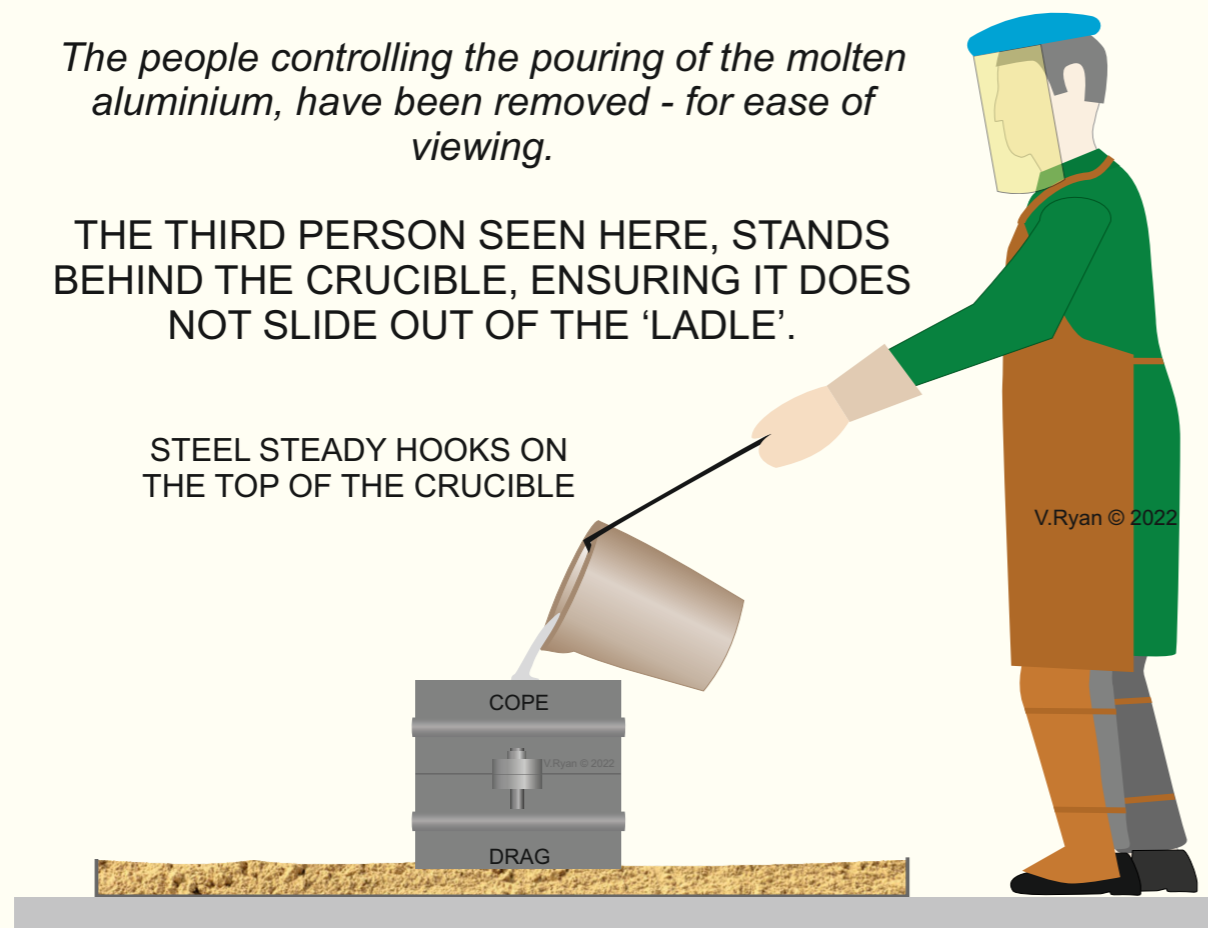


3 SIDE VIEW - THIRD PERSON RESTRAINS THE CRUCIBLE

The people controlling the pouring of the molten aluminium, have been removed - for ease of viewing.

THE THIRD PERSON SEEN HERE, STANDS BEHIND THE CRUCIBLE, ENSURING IT DOES NOT SLIDE OUT OF THE 'LADLE'.

STEEL STEADY HOOKS ON THE TOP OF THE CRUCIBLE



4 FRONT VIEW WITH PEOPLE POURING THE ALUMINIUM

