

FOUNDRIY WORK - A SUMMARY

ENSURE THE COPE AND DRAG ARE IN PERFECT CONDITION



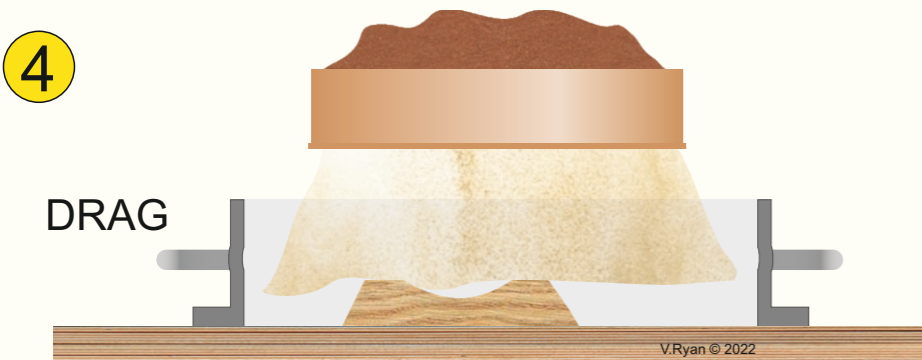
2 PLACE THE PATTERN IN THE DRAG



3 APPLY PARTING POWDER



4 SIEVE PETROBOND OVER THE PATTERN



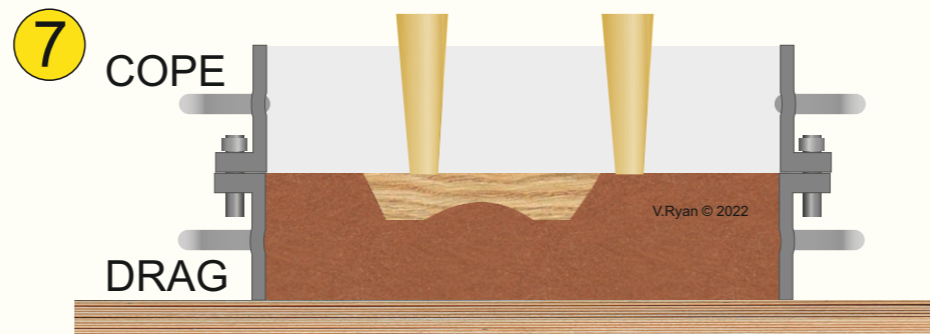
5 USE THE RAMMING TOOL TO PACK THE DRAG



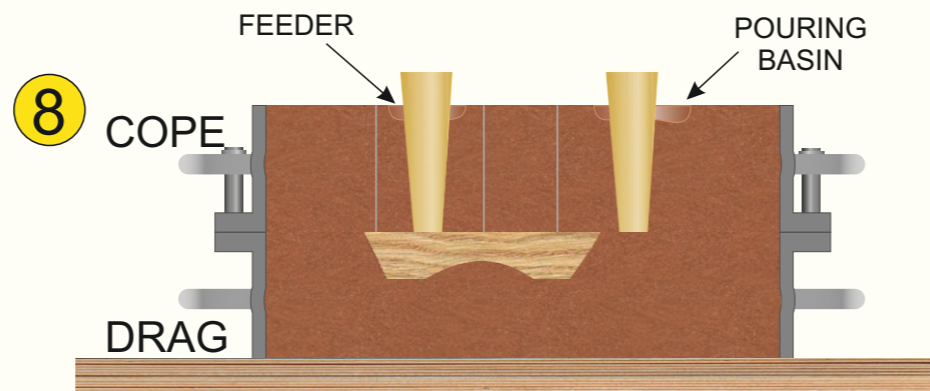
6 'STRICKLE OFF' THE DRAG



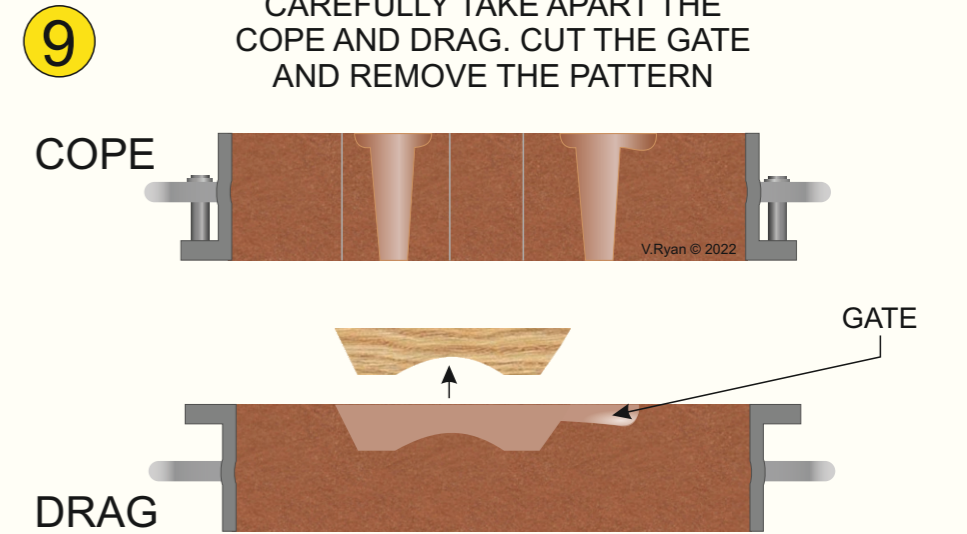
7 POSITION THE COPE, DRAG AND SPRUE PINS



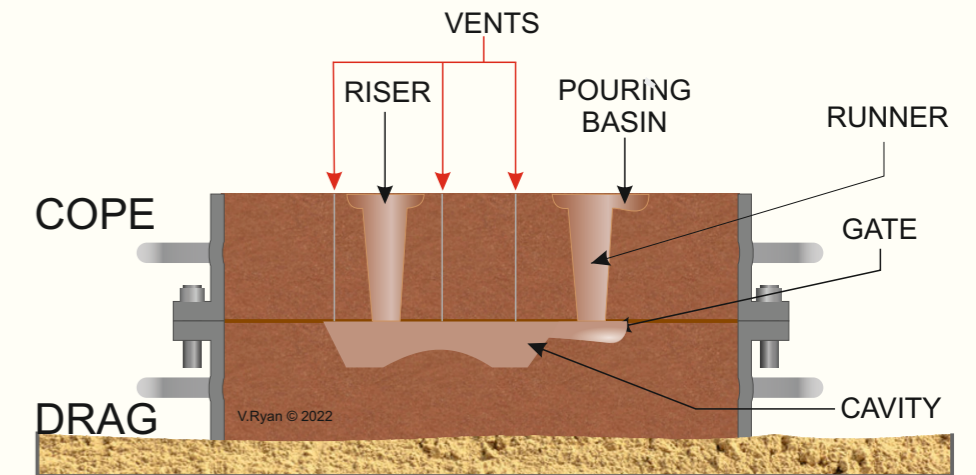
8 ADD PETROBOND, STICKLE LEVEL AND PRODUCE THE POURING BASIN, VENTS AND FEEDER



9 CAREFULLY TAKE APART THE COPE AND DRAG. CUT THE GATE AND REMOVE THE PATTERN



10 PUT TOGETHER THE COPE AND DRAG AND PREPARE THE ALUMINIUM FOR CASTING



11 CAST THE ALUMINIUM

