THE BAND SAW - EXAMINATION QUESTIONS

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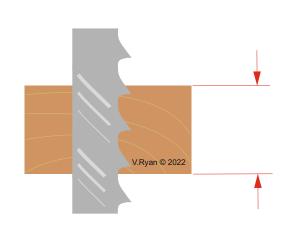
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HELPFUL LINK: https://technologystudent.com/equip_flsh/bandsaw2.html

1. Describe a typical band saw blade. Include the type of metal and refer to the teeth. 2 marks
2. With reference to the diagram below, explain what is meant by TPI. You can add to the diagram, to support your written answer. 3 marks
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ONE INCH

3. Study the diagram opposite. What is it referring to? You can add to the diagram, to support your written answer. **2** *marks*



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4. Sketch / paste an image, of each of the band saw blades listed below. Describe their general use. (The first has been completed for you) **6 marks**

REGULAR TOOTH UNIFORM DISTANCE BETWEEN	Common an standard blade, producing
TEETH	a fine cut on woods. Most band saws
V.Ryan © 2022	are fitted with this type of blade.
HOOK TOOTH	
SKIP TOOTH	
VARIABLE PITCH	
5. What is meant by the term 'band saw bladiagram to support your answer. 4 marks	ade set'? Why is the set important? Include a

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6. Blades are sometimes selected because of their 'set'. Four 'sets' are listed below. describe the purpose of each 'set'. Paste an image of each 'set'. (The first has been completed for you) **6 marks**

STANDARD SET	The teeth are bent alternatively to the left right - the most common type of blade used.
RAKER SET	
WAVY SET	
ALTERNATE SET	