

THE CENTRE LATHE

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On behalf of The World Association of Technology Teachers

W.A.T.T.



World Association of Technology Teachers

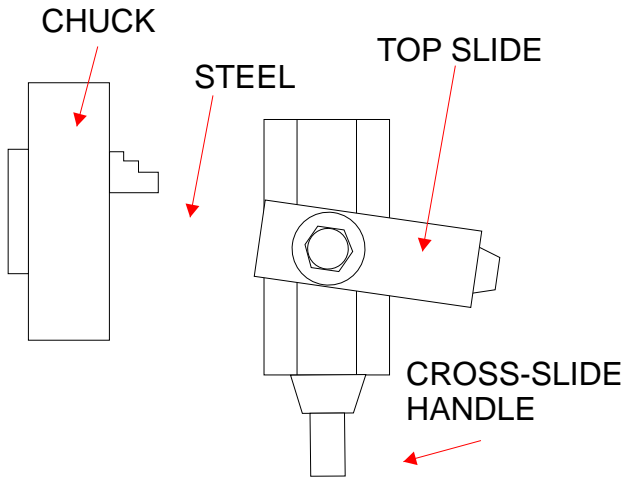
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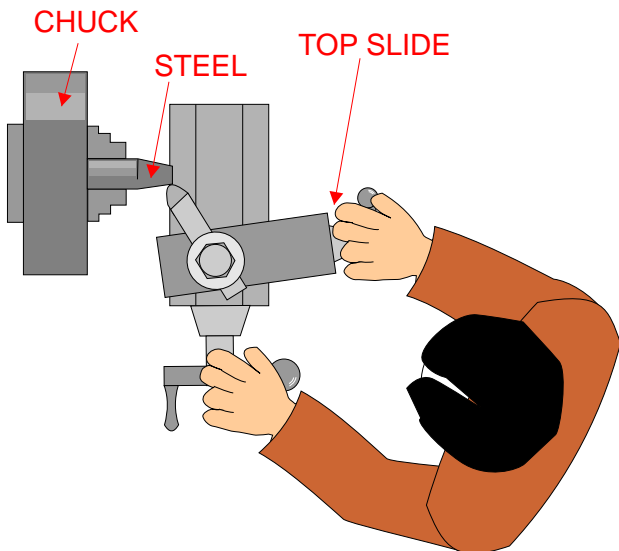
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1. The incomplete drawing below shows the technique called 'facing off'. Complete the drawing and add notes that explain this important technique.



2. What is likely to happen if an attempt is made to remove too much steel by the cutting tool, when facing off a piece of steel. Remember, an engineer will always be patient and remove small amounts of material with each 'pass' of the cutting tool.

3. The diagram below shows the lathe being used to turn a short 'taper'. Read the following description and add the missing words. (Arranged underneath the paragraph).



When _____ a short taper the _____ is set at the required _____. This is normally done by loosening two small _____ screws and then rotating the topslide to the angle and tightening back up the two allen screws. When the _____ is rotating the topslide handle can be rotated slowly by hand in a _____ direction. A small amount of metal is removed each time until the taper is formed. If too much steel stands out from the chuck the steel will _____ and the surface finish will be very poor.

chuck topslide clockwise vibrate angle
allen turning