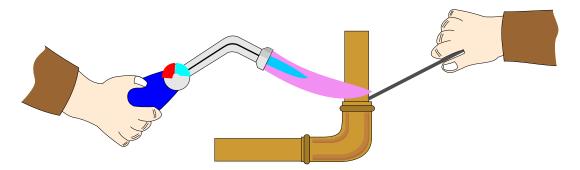


## BENDING TUBES / PIPES

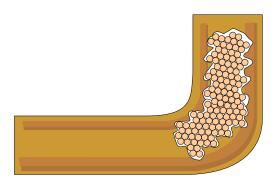
1. The diagram below shows a spring which is used to 'bend' a tube / pipe, to form a curve. What is likely to happen if a spring is <u>not</u> used?

0	SPRING	

2. If a sharp 90 degree angle is needed, a corner joint is used, as shown below.



Describe / explain the technique shown in the diagram above.



3. A corner / curve can be formed in a pipe without the need for a spring or corner joint. This technique is shown opposite. Although it is not the most accurate way of forming a bend in a pipe, it usually works, reasonably well. Describe / explain the technique:

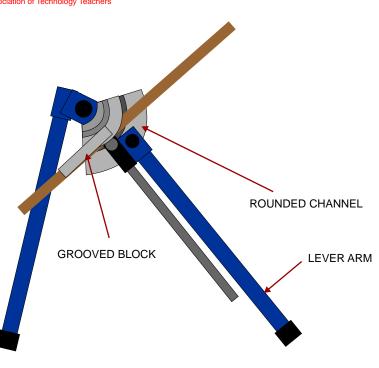
4. Copper pipes are used widely in the home and in most buildings. Describe an example of formed / shaped copper pipe work you have seen.

## **BENDING TUBES / PIPES**

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5. A pipe bender is seen opposite. It can be used to form copper, aluminium and steel pipes.

In no more than two stages, describe the stages involved in forming pipes using this type of equipment.



DRAWING ONE

NOTES:

**DRAWING TWO** 

NOTES: