1. A production line is set up. 2. Each worker completes one task and passing down the production line to the next worker. 3. The workers are semi skilled or unskilled. 4. The workers must be able to switch from one part of the production line to another. They are called a flexible workforce. 5. The production line can be changed quickly, so that different products can be made. 6. Often individual parts of the product are bought from other companies and assembled on the production line. 7. The production lines runs for a certain amount of time and then the product is changed.