### HAZARD
Possibility of sharp, extremely hot steel 'swarf', flying at high speed in the direction of the operator.

### LEVEL OF RISK
Medium level possibility, due to the physical properties of sheet steel.

### CONTROL MEASURE(S)
- Fit Guard. Ensure guard is in position.
- Goggles supplied. Foot stop for emergency. Staff training, so that drilling is controlled correctly by the operator and the risks are understood. Appropriate protective clothing provided.

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For more information and exercises on Risk Assessments go to:
- http://www.technologystudent.com/prddes1/helf2.html